



Materials:

- 6 - 5 ft. pieces of 3/4 inch PVC pipe
- 2 - 3/4 inch elbows
- 4 - 3/4 inch T fittings
- 4 - 3/4 inch end caps
- 8 - cable ties

Instructions:

1. Cut 2 pieces at 50 inches
2. Cut 2 pieces at 26 inches
3. Cut 4 pieces at 15 inches
4. Glue the four - 15 inch pieces of pipe, 2 T fittings and 4 end caps together as the 2 bases of the sign stand.
5. Glue one of the 50 inch pieces with 2 of the T fittings to make the middle cross bar.
6. Allow glue to set overnight.
7. Assemble the frame for the banner
8. Loosely attach the banner with cable ties. Adjust ties until sign is taught.
9. Place 2 - 5 ft. pieces in the 2 base assemblies to make 2 legs.
10. Place frame and banner onto the 2 legs.

Tips:

Glue only the 2 bases and the 1 middle cross bar so you can take the stand apart and bundle easily.

You can replace the top 2 elbows with T fittings, add a short length of pipe (plugged on bottom) and insert 2 American flags (use short pieces of air hose to secure the flags in the pipe)

You may need to use tent stakes and rope and/or place backpacks or weight on the legs to secure the sign if it is displayed outside.

Use blue or translucent Duct tape to reinforce the gromets in each corner of the banner.

Tools:

- * PVC glue (cement)
- * Measuring tape
- * Sharpie marker
- * Hacksaw

